

## Knowledge Base: KB1007 – HPGL Execute Error 4009

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### Overview

Machining a job to the HPGL controller JLS generates the following HPGL Execute Error – Error code – 4009:



### Cause

This is caused if an empty element box is in the job that is not filled with a graphic.

### Resolution

To correct the HPGL Execute Error remove the empty element box from the job or fill the element with a graphic.